Market Entry Strategy in the US & Canada Phase I: Desk Research







Table of Contents

1. Introduction

1.1 Executive Summary

2. Market Overview

- 2.1 Market Demand Drivers
- 2.2 Market demand Outlook
- 2.3 U.S. Market
- 2.3.1 Demand
- 2.3.2 Overall Estimated Market Size 2020
- 2.3.3 U.S. Real Estate Industry
- 2.3.4 Importance of Balcony
- 2.3.5 Material Type by Region
- 2.3.6 Historic Data
- 2.3.7 Estimated Market Size Top 10 Cities
- 2.3.8 Balcony Trends
- 2.4 Canadian market
 - 2.4.1 Demand
 - 2.4.2 Overall Estimated Market Size
 - 2.4.3 Estimated Market Size Top 10 Cities
 - 2.4.4 Historic Data
- 2.4.5 Balcony Trends
- 2.5 Distribution Channel

3. Potential Customers

- 3.1 General Contractors & Subcontractors
- 3.2 General Contractors
 - 3.2.1 U.S. Nationwide
 - 3.2.2 U.S. Customer's Profile
- 3.2.3 U.S. Local
- 3.2.4 Canada Nationwide
- 3.3 Subcontractors
 - 3.3.1 U.S. Nationwide
- 3.3.2 U.S. Costumer's Profile
- 3.3.3 U.S. Local
- 3.3.4 Canada Nationwide

4. Competitive Analysis

- 4.1 General Contractors & Subcontractors
- 4.2 Competitors

5. Regulation & Safety

- 5.1 Regulation
- 5.2 Safety



1. Introduction

1.1 Executive Summary





2.1.1 Market Demand Drivers

- The growing construction industry across the globe coupled with rising population, rapid urbanization, and industrialization in emerging economies is expected to drive market growth over the next eight years.*
- The demand for balconies" in the US and Canada is driven by several factors, including the
 - macroeconomic environment
 - demographics
 - residential construction starts
 - repair and remodel (R&R) expenditures
- Of the many factors influencing the demand for balconies materials, new residential housing starts and R&R activities are the primary drivers of demand.



2.1.2 Future & Market Trends

The trends that Client potential customers focus on are mostly based on materials, and the result of using specific materials:



- Environmental Friendly
- Esthetically demanded
- Trendy and increasing demand in Canada and the US
- Durability and strength has been increased through the use of special glues



- Faster to produce
- Cheap
- Can be fastened to a building during any phase of construction

An additional trend was based on end-users usage of the balconies. The balconies need to be able to accommodate an Outdoor Kitchen or come with one.



2.2 Market Demand Outlook

In order to estimate balcony market size we have chosen to look at balconies for multifamily home (apartments), specifically multifamily homes to be constructed.

Millennials will continue to move into homeownership and multifamily demand will remain sufficient to absorb most The National Multifamily Housing Council and the National Apartment Association estimated that, to meet structural demand, apartment developers would need to add an average of **325,000 new unit** completions annually between 2017 and 2030.

On pace to exceed that figure in 2017, 2018, and 2019, developers believe they are still releasing pent-up demand from the Great Recession years between 2009 and 2014, when production plummeted well below historical average starts of **344,000 units annually**.



2. Market Overview 2.3 U.S. Market

2.3.1 Demand



21%

Of the homes in U.S. apartments



67.35%

Apartments have balconies

American Housing Survey (AHS) conducted a market survey where they found out that 67.35% of multifamily (apartments) complexes with 5 or more units have balconies.



2. Market Overview 2.3 U.S. Market

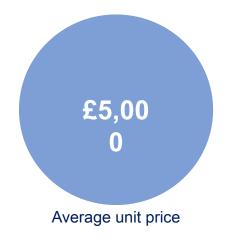
2.3.2 Overall Estimated Market Size 2020







67.35%.





Market Size 2020.

Source: *CBRE Multifamily.



2.3 U.S. Real Market

2.3.3 U.S. Real Estate Industry



\$3.1 billion

2018 market value at the net manufacturer level



\$3.7 billion

Market value at the net manufacturer level by 2021



Forecasted to grow **6.5%** by volume and **6.25%** by value.

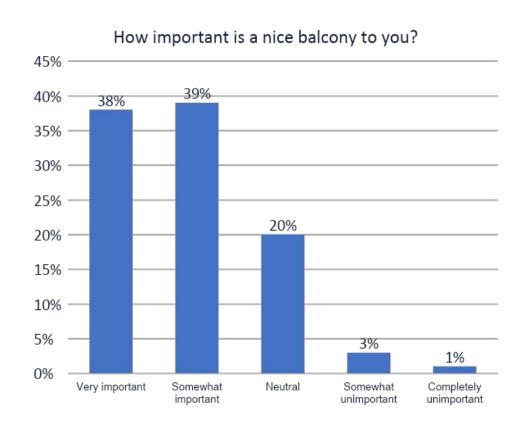
The industry that says it needs more than 4 million new units of rental apartments between now and 2030

Source: PWC, Plastic News



2.3 U.S. Market

2.3.4 Importance of Balcony



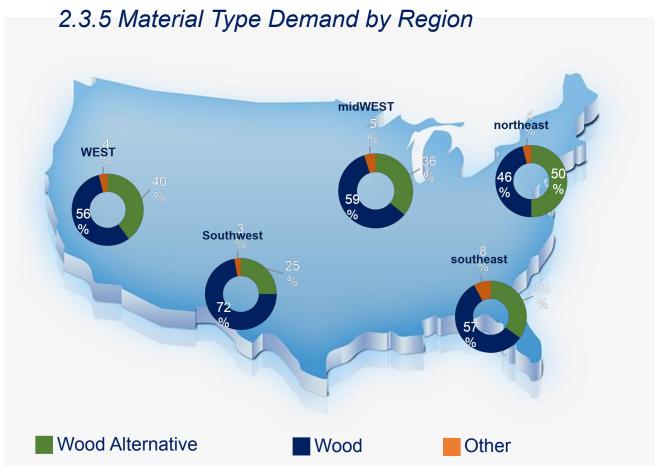
Statista shows the results of a survey conducted in the United States in 2017 on the importance of a nice balcony.

The result indicates that balcony is either very important or somewhat important

Source: Statista 11



2.3 U.S. Market



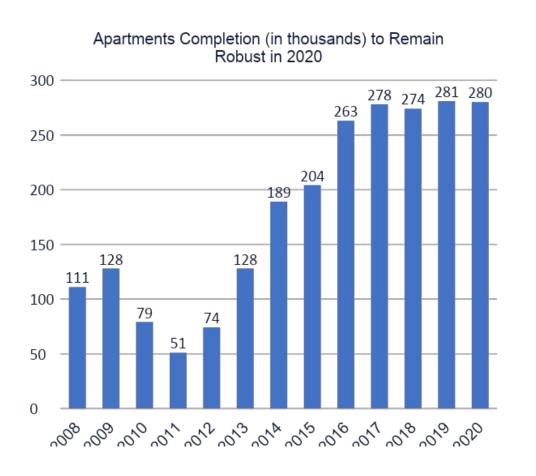
Wood and wood alternative deck have a major market share in the Deck Market, which means that aluminum balconies market share within the deck market is marginal.

Source: Principa Consulting



2.3 U.S. Market

2.3.6 Historic Data



The 2020 U.S. Real Estate Market Outlook notes that permits and starts are likely to dip this year due to lower demand

240,000 units this year versus 300,000 last year and that there are so many properties under construction that completions are on target to come in at 280,000 new units, just 1,000 less than in 2019.

This growth is expected to continue the next years.



2.3 U.S. Market

2.3.7 Estimated Market Size in Top 10 Cities

Market size in Top 10 cities with the most apartment units to complete in 2020.

Rank	Market	2019 Supply	2020 Supply	%Increase	Apartments with Balcony	Apartments with Balcony	Avar	ege Balcony Price		Market Size
1	Los Angeles	7610	17582	131%	67.35%	11841.477	£	5,000.00	£	59,207,385.00
2	Houston	7621	16092	111%	67.35%	10837.962	£	5,000.00	£	54,189,810.00
3	Washington, DC	8544	16291	91%	67.35%	10971.9885	£	5,000.00	£	54,859,942.50
4	Boston	5114	11212	119%	67.35%	7551.282	£	5,000.00	£	37,756,410.00
5	Atlanta	7174	13045	82%	67.35%	8785.8075	£	5,000.00	£	43,929,037.50
6	San Jose	2168	6769	212%	67.35%	4558.9215	£	5,000.00	£	22,794,607.50
7	Oakland	2937	7371	251%	67.35%	4964.3685	£	5,000.00	£	24,821,842.50
8	Phoenix	6981	11167	60%	67.35%	7520.9745	£	5,000.00	£	37,604,872.50
9	Fort Lauderdale	1857	5884	217%	67.35%	3962.874	£	5,000.00	£	19,814,370.00
10	Seattle	8754	12712	45%	67.35%	8561.532	£	5,000.00	£	42,807,660.00

Source: *RealPage, Inc.



2.3 U.S. Market

2.3.8 Balcony Trends

- Growing construction industry across the globe coupled with rising population, rapid urbanization, and industrialization in emerging economies is expected to drive market growth over the next eight years.*
- A bolt-on balcony system increases safety for occupants and fire fighters, nearly eliminates replacement costs, and greatly reduces install time.
- Installation of a bolt-on balcony is about 30% faster compared to a wood installation. This aluminum system is also about 110% longer lasting than a wood balcony
- It appears to that practically all condominium buildings, whether converted from commercial structures or upgrades of existing condos, have patios or balconies.
- A sustainable awareness is trending, which includes green balconies. To own a balcony for green gardening is now increasing in popularity among Urban citizens.



2.4 Canadian Market

2.4.1 Demand



50.8%

Apartments have balconies

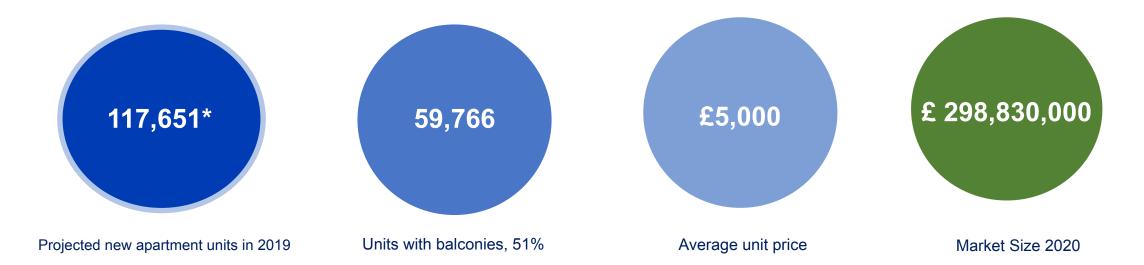
City of Vancouver launched a Laneway Housing Survey and found out that 50.8% have balcony. From the standpoint of forecasting future demand nationwide, it provides a certain minimal level of satisfaction. How-ever, we can use related data from the Abstract to develop guidelines to direct future demand.

Source: City of Vancouver



2.4 Canadian Market

2.4.2 Overall Estimated Market Size





2.4 Canadian Market

2.4.3 Estimated Market Size Top 10 Cities

Market size in Top 10 cities with the most apartment units to complete in 2020.

Market	Population	Growth Rate from 2019	New Units 2019	Apartments with Balcony	Apartments with Balcony	Average Balcony Price	Market Size
Toronto	6,197,000	1%	21,843	51%	11,096	£ 5,000	
TOTOTILO	0,197,000	1 /0	21,043	3170	11,090	5,000	55,461,220
Ottawa-Gatineau	1,393,000	1%	2,328	51%	1,183	£ 5,000	£ 5,913,120
Halifax	431,479	2%	2,058	51%	1,045	£ 5,000	£ 5,227,320
Edmonton	1,461,000	2%	3,882	51%	1,972	£ 5,000	£ 9,860,280
Calgary	1,547,000	2%	5,383	51%	2,735	£ 5,000	£ 13,672,820
Montreal	4,221,000	1%	20,639	51%	10,485	£ 5,000	
Winnipeg	817,000	1%	2,679	51%	1,361	£ 5,000	
Vancouver	386,000	1%	21,321	51%	10,831	£ 5,000	
Quebec City	826,000	1%	4,840	51%	2,459	£ 5,000	
Kitchener-Cambridge-Wate	562,000	1%	3,439	51%	1,747	£ 5,000	

Source: CMHC, Nova Scotia, Renx, Ottawa Business journal, CTV News, Montreal Gazette, Winniepeg Free Press, Rental.ca, Altus Group



2.3 Canadian Market

2.4.4 Historic Data



New construction of apartments have experienced a steady grow the last 5 years. The grow is expected to continue.



2.4 Canadian Market

2.4.5 Balcony Trends

- The trend in housing starts was **210,915 units in January 2020**, compared **to 212,212 units in December 2019**. This trend measure is a six-month moving average of the monthly seasonally adjusted annual rates (SAAR) of housing starts.
- The standalone monthly SAAR(Seasonally Adjusted Annual Rate) of housing starts for all areas in Canada was **210,069 units in February**, a decrease of **1.9% from 214,031 units in January**.
- The SAAR of urban starts also decreased by 1.9% in February to 199,304 units. Multiple urban starts
 decreased by 6.1% to 146,072 units in February while single-detached urban starts increased by 11.9% to
 53,232 units.
- The national trend in housing starts declined in February, driven by lower-trending multi-unit starts.
- Single and multi-unit starts in Toronto both trended lower, while activity in Montréal declined due to lower-trending multi-unit starts. This offset a slight up-tick in Vancouver, which follows four consecutive declines in that CMA(Comparative Market Analysis).

Source: Canada Mortgage and Housing Corporation 20



2.6 Distribution Channel

The distribution channel depends on what the product is. Balconies are often pre-fabricated and attached during the construction.

Large contractors may get the balconies directly from the manufacturer (one-step distribution) or

- Through a distributor (two-step)
- Through a distributor and a trade contractor (two-and-a-half step)

Smaller contractors are ordering through a distributor and a local pro supply retailer (three-step).

Source: Metal Construction News.



3.1 General Contractors & Subcontractor



Multifamily General Contractors

General Contractors

A Multifamily General Contractor is a company that is responsible for the physical construction of a new multifamily (defined as five or more units) rental development, (including student housing, independent living and age-restricted housing).



Facade Contractors

Subcontractor

A subcontractor is a company whom a general contractor hires to perform a specific task as part of an overall project. Façade Contractors work in architecture for exterior wall of a building, usually one with doors or windows. Often the word refers to a structure's front wall with an entrance.





3.2 General Contractors

3.2.1 U.S. Nationwide

Top 10 Nationwide Multifamily General Contractors in United States in 2019.

the **NRP** #1 Jacksonville, Florida #6 Cleveland, Ohio SUMMIT CONTRACTING GROUP, INC. group #2 Phoenix, Arizona #7 Boston, Massachusetts SUFFOLK #3 Atlanta, Georgia #8 Arlington, Virginia **McS**hane #9 Irving, Texas #4 Rosemont, Illinois **CONSTRUCTION** #5 Dallas, Texas #10 Charleston, South Carolina



3.2 General Contractors

3.2.2 U.S. Customer's Profile





#1 2019 Ranking



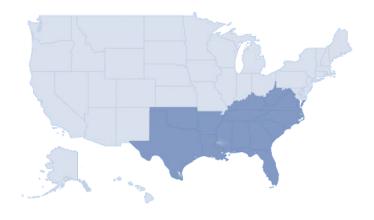
National Multifamily General Contractor



Jacksonville, Florida Headquarter







Summit Contracting Group is a leading National Multifamily General Contractor, with more than 350 multifamily projects completed. Molded by industry experience. Summit's projects represent over 100,000 completed multifamily units. An experienced management team combined with strong subcontractor relationships has given Summit the ability to provide their clients with successful projects throughout the nation.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





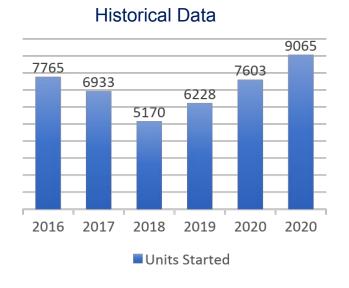
#2 2019 Ranking



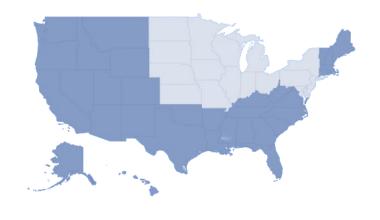
Multifamily ContractorInvestment, Property Management



Phoenix, Arizona Headquarter



Regions of Operation



Since the company's inception, a powerful combination of the best architecture firms and an expanding roster of equity and debt partners have been involved in the development of more than 79,000 homes with a combined value of more than \$14.1 billion.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





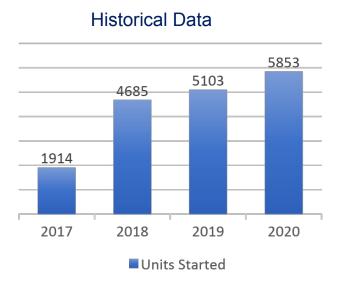
#3 2019 Ranking



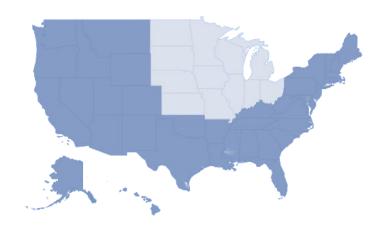
Multifamily Contractor
Acquisitions, Property Management



Atlanta, Georgia Headquarter







Since the company's inception, a powerful combination of the best architecture firms and an expanding roster of equity and debt partners have been involved in the development of more than 79,000 homes with a combined value of more than \$14.1 billion.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





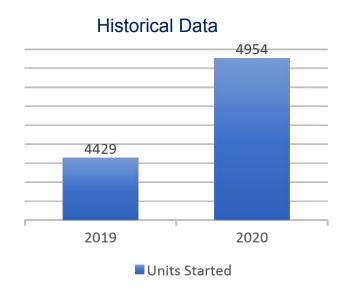
#4 2019 Ranking



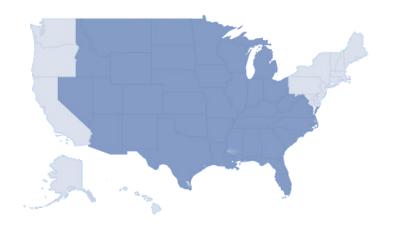
National Contractor
Pre-Construction, Design/Build



Rosemont, Illinois Headquarter



Regions of Operation



McShane Construction Company is a leading national industrial, commercial and multi-family construction firm – but we are so much more. Our buildings are more than just bricks and mortar – they are our clients' visions turned into a reality.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





#5 2019 Ranking



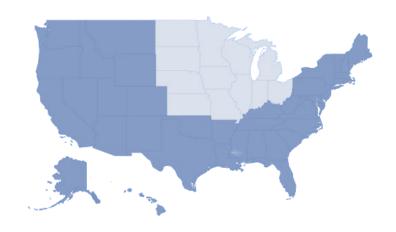
National Contractor Acquire. Manage



Dallas, Texas Headquarter



Regions of Operation



Mill Creek Residential develops, builds, acquires and operates high-quality apartment communities in desirable locations, coast to coast.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





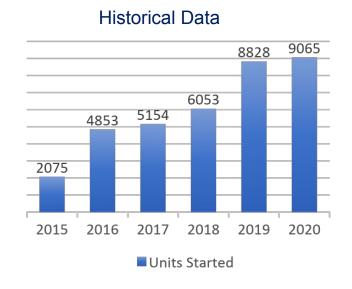
#6 2019 Ranking



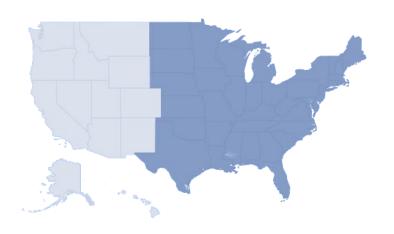
National Contractor
Property Management



Cleveland, Ohio Headquarter



Regions of Operation



The NRP Group is a vertically integrated developer, owner, builder, and manager of best-in-class multifamily housing



3.2 General Contractors

3.2.2 U.S. Customer's Profile





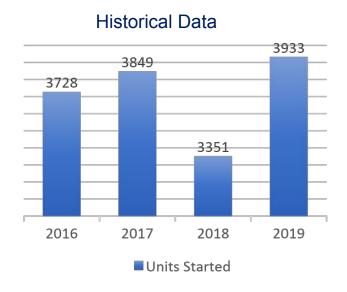
#7 2019 Ranking



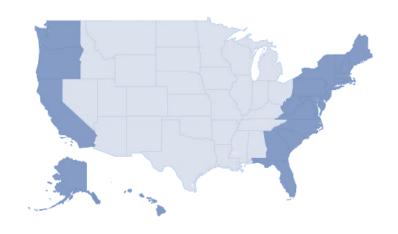
National Contractor Manager, Development



Boston, Massachusetts Headquarter







Managing some of the most complex and exciting building construction projects in the country. Suffolk is also contracted for work in the aviation, commercial, education, healthcare, gaming and government secto



3.2 General Contractors

3.2.2 U.S. Customer's Profile





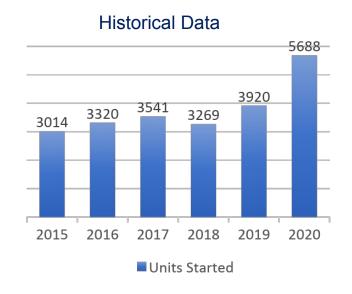
#8 2019 Ranking



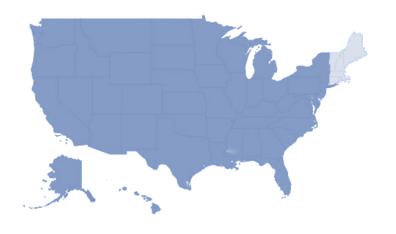
National Contractor
Design/Build, Sustainable
Design, Public/Private
Partnerships



Arlington, Virginia Headquarter



Regions of Operation



Regardless of project type, CBG can provide professional services from concept through design, development, preconstruction, and construction for new and renovation projects. The CBG team's portfolio features more than 80,000 residential units and over 300 projects across the country.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





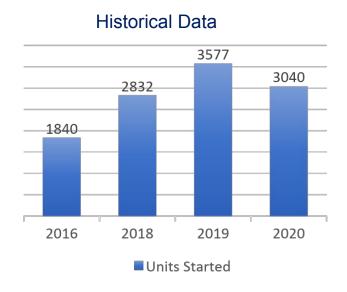
#9 2019 Ranking



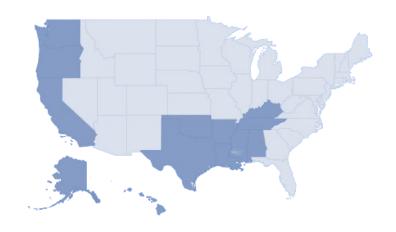
National Contractor Investement Management



Irving, Texas Headquarter



Regions of Operation



JPI stands as one of the most active privately held real estate companies in America. For over 30 years, they have been committed to both the development and investment management of Class A multifamily assets. They have depth of industry-specific experience that includes garden-style communities, mid- to high-density wrap and podium projects, student housing, and mixed-use high-rise developments.



3.2 General Contractors

3.2.2 U.S. Customer's Profile





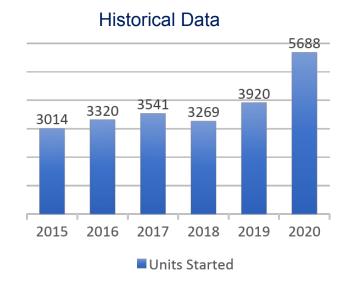
#8 2019 Ranking



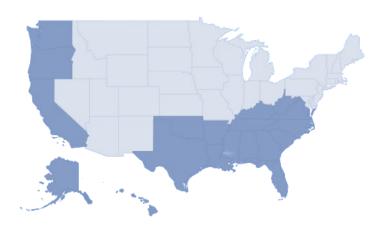
National Contractor Real Estate



Charleston, South Carolina Headquarter



Regions of Operation



Greystar research opportunities to target the appropriate product type, unit mix, and architectural design. They are in-house general contractors to construct high-quality communities that meet consumer demand. They drill down on the critical underwriting variables, and continually refine the investment model to ensure that their projects are properly planned and capitalized.



3.2 General Contractors

3.2.3 U.S. Local General Contractors

In 2020, the U.S. is expected to see more apartment deliveries than at any point in the last three decades. Among the nation's 50 largest apartment markets, all but six will see more units complete this year than last. To understand the local market we have looked at 10 cities with the most drastic supply hike is expected in 2020.

U.S. Contractors 2020 in Top 10 Cities

MARKET RANK	MARKET	REGION	TOP CONTRACORS	CONTRACTOR RANK 2019
1	Los Angeles	West	AECOM	4
2	Houston	South	MCDERMOTT	9
3	Washington, DC	South	THE WHITING-TURNER CONTRACTING CO.	5
4	Boston	Northeast	SUFFOLK	23
5	Atlanta	South	HOLDER CONSTRUCTION CO.	26
6	San Jose	West	SWINERTON	20
7	Oakland	West	SWINERTON	20
8	Phoenix	West	CORE CONSTRUCTION GROUP	85
9	Fort Lauderdale	South	MANHATTAN CONSTRUCTION GROUP	58
10	Seattle	West	LEASE CRUTCHER LEWIS	117

Source: ENR.com 36



3.2 General Contractors

3.2.4 Canada Nationwide

Top 10 Nationwide General Contractors 2019 in Canada.

RANK 2019	General Contractors	CITY, STATE
1	PCL Construction Inc.	Edmonton, Canada
2	EllisDon Corporation	Mississauga, Canada
3	Aecon Group Inc.	Toronto, Canada
4	Ledcor Group of Companies	Vancouver, British Columbia
5	SNC-Lavalin Inc.	Montreal, Canada
6	Mattamy Homes Ltd.	Toronto, Ontario
7	Carillion Canada Inc.	Concord, Canada
8	Graham Group Ltd.	Calgary, Canada
9	Graham Bros. Construction Ltd.	Calgary, Canada
10	Kiewit Canada Corp	Edmonton, Canada

Source: ENR.com 37





3.3 Subcontractors

3.3.1 U.S. Nationwide

Top 10 U.S. Facade Contractors Nationwide in 2019

A strong economy, expected growth in business, along with new technologies and innovations, were all listed as positives by this ranking of the nation's top Façade contractor.

#1 Jacksonville, Florida



#1 Jacksonville, Florida



#2 Phoenix, Arizona



#2 Phoenix, Arizona



#3 Atlanta, Georgia



#3 Atlanta, Georgia



#4 Rosemont, Illinois



#4 Rosemont, Illinois



#5 Dallas, Texas



#5 Dallas, Texas





3.3 Subcontractors

3.3.2 Customer's Profile





#1 2019 Ranking





Italy & Windsor, Connecticut
Headquarter



19 Years in Business



Number of Location



1600Number of Employees

Permasteelisa Group is a worldwide leading Contractor in engineering, project management, manufacturing, and installation of architectural envelopes and interior systems. Headquartered in Italy with presence in many countries including North America.



3.3 Subcontractors

3.3.2 Customer's Profile





#2 2019 Ranking



\$333 Million 2018 Annual Sales



Eagan, Minnesota Headquarter



73Years in Business



15Number of Location



650Number of Employees

Enclos' offers in any building program including innovative content in the form of advanced design, materials, systems or installation methods, and in programs incorporating BIM and LEED. Comprehensive design-assist and design-build services for high-performance building envelopes. Expert in the design, engineering, fabrication, assembly and erection of custom facade systems – dates to the very advent of curtainwall as building form.



3.3 Subcontractors

3.3.2 Customer's Profile





#3 2019 Ranking







63Years in Business



18 Number of Location



700 Number of Employees

Harmon, Inc. is a curtain wall contractor that provides design and installation of facades for commercial buildings. They are a trusted partner in the country to manage building façade projects. They have earned this reputation by infusing national capabilities into talent-packed, local offices. We form partnerships with our clients and subcontractors – with over 90% becoming repeat customers.



3.3 Subcontractors

3.3.2 Customer's Profile





#4 2019 Ranking



\$270 Million 2018 Annual Sales



Fremont, California Headquarter



41 Years in Business



3 Number of Location



330Number of Employees

Walters & Wolf is a West-Coast leader in premier cladding services including Curtain wall systems Glass, metal panels. They employ dedicated, consummate craftsmen, by producing impeccable work, by adopting innovative technologies, and by developing close relationships with our clients. They take direct responsibility for every phase of a project, from concept to completion



3.3 Subcontractors

3.3.2 Customer's Profile





#5 2019 Ranking



\$225 Million2018 Annual Sales



Portland, Oregon Headquarter



93 Years in Business



10 Number of Location



800Number of Employees

Benson Industries is a world leader in the design, engineering, fabrication and installation of custom curtainwall and façade systems. Benson Industries is committed to providing the global market unparalleled quality, design, engineering, supply, and installation of custom exterior cladding systems with professionalism and respect for colleagues and partners.



3.3 Subcontractors

3.3.2 Customer's Profile





#6 2019 Ranking



\$150 Million2018 Annual Sales



Naunet, N.Y. Headquarter



40 Years in Business



1Number of Location



180Number of Employees

W&W Glass, LLC is the New York metropolitan area's largest architectural glass and metal contractor, specializing in Curtainwalls, Storefronts, Entrances, Ornamental Metal, Skylights, and Pilkington Planar structural glass systems. They the largest supplier of structural glass in North America.



3.3 Subcontractors

3.3.2 Customer's Profile





#7 2019 Ranking



147Years in Business



\$165 Million 2018 Annual Sales



66Number of Location



Memphis, Tennessee Headquarter



827Number of Employees

With over 66 locations in 15 states, Binswanger is the largest full-service designer, retailer, and installer of architectural glass and aluminum products within the construction, residential, and automotive markets in the United States



3.3 Subcontractors

3.3.2 Customer's Profile





#8 2019 Ranking



\$145 Million 2018 Annual Sales



Miami, Florida Headquarter



35 Years in Business



2 Number of Location



N/ANumber of Employees

Giovanni Monti & Partners (GMP)has over 15 years of experience in the design and installation of various building enclosure systems, such as curtain and window walls. They specialize in innovative architecture and challenging building projects throughout the United States. They work with architects, general contractors and developers to design and install industry leading glass enclosures.



3.3 Subcontractors

3.3.2 Customer's Profile





#9 2019 Ranking



\$130 Million 2018 Annual Sales



Gary, Indiana Headquarter



59Years in Business



N/ANumber of Location



N/ANumber of Employees

Crown Corr Inc. is an industry-leading subcontractor specializing in glass and aluminum curtain wall, metal panels and custom metal roofing building enclosure systems. Crown Corr is capable of designing and install all custom metal enclosure systems: Metal Wall Panels, Composites, Metal Roofing, Metal Plate, Louvers, and Sunshades



3.3 Subcontractors

3.3.2 Customer's Profile





#10 2019 Ranking



\$105 Million 2017 Annual Sales



Chandler, Arizona Headquarter



50 Years in Business



5Number of Location



475 Number of Employees

Kovach is one of the nation's largest integrated designers, manufacturers, and installers of products for the commercial building envelope, with our footprint expanding across the country. Building upon our longstanding history in the southwest, the Kovach team continues to provide innovation and excellence from coast to coast.



3.3 Subcontractors

3.3.3 U.S. Local

Top Facade Contractors In Top 10 Cities In United States

MARKET RANKING	MARKET	REGION	FACADE CONTRACTORS	Contractor City, State	RANK 2019
1	Los Angeles	West	GIROUX GLASS INC.	Los Angeles, California	15
2	Houston	South	HALEY-GREER INC.	Dallas, Texas	16
3	Washington, DC	South	TSI CORP.	Upper Marlboro, Maryland	13
4	Boston	Northeast	KARAS & KARAS GLASS CO. INC.	Boston, Massachusetts	9
5	Atlanta	South	INTEGRO BUILDING SYSTEMS	Opa-Locka, Florida	14
6	San Jose	West	ARCHITECTURAL GLASS & ALUMINUM	Livermore, California	6
7	Oakland	West	ARCHITECTURAL GLASS & ALUMINUM	Livermore, California	6
8	Phoenix	West	KOVACH BUILDING ENCLOSURES	Chandler, Arizona	8
9	Fort Lauderdale	South	CRAWFORD TRACEY CORP.	Deerfield, Florida	18
10	Seattle	West	BENSON INDUSTRIES	Portland, Oregon	2

Source: ENR.com 50



3.3 Subcontractors

3.3.4 Canada Nationwide



Source: Company Homepage 51

4. Competitive Analysis



4. Competitive Analysis

4.1 Overview Of The Competitive Landscape – Balcony Suppliers Market











Threat of New Entrance Low

- High initial capital investment.
- Proprietary technology is required to be successful
- Customers are not loyal; the lowest bid usually wins.
- Strong government regulations

Threat of **Substitute Medium - High**

- New and emerging innovative methods and processes within construction industry.
- There are various substitutes for Bolt-On Balconies.
- The main substitutes
- Rooftops
- Common Backyard
- Other outdoor space

Bargaining power of Customers Low

- Customers have a few firms to choose from, and therefore, do not have much control over prices
- The quality of the products is important to the buyers. This means that the buyers in the industry are less price sensitive.

Supplier Low

- With Aluminum being a commodity, Client can enjoy relatively high bargaining power as prices are determined on demand and supply.
- The product that these suppliers provide are fairly standardized and less differentiated

Competitive Rivalry

- The number of competitors in the industry are very few.
 Most of these are also large companies.
- A positive Industry growth means that competitors are less likely to engage in completive actions because they do not need to capture market share from each other.

4. Competitive Analysis

4.2 Competitors

Features	Deciron	Midwest Stairs & Iron	Schock	Trex Company, Inc	Wahoo Decks
Headquarter	Charlotte, North Carolina	Milwaukee, Wisconsin	Princeton, New Jersey Ottawa, Ontario	Winchester, Virginia	Dahlonega, Georgia
Services	BalconiesDeck RailingsFaux Balconies	 Alumunium Bolt-on Balconies Steel Stairs Metal Railing Systems Miscellaneous Metals 	BalconyCanopy & BeamParapet & RooftopSlab Edge ProductsReinforcementWall	 Composite Dekcing Deck Railing Deck Framing & Drainage Cladding 	 Prefabricated Balcony System Aluminium Railing System Alumunium Decking Waterproof Deck System
Locations	United StatesCanadaMexico	- United States - Canada	United StatesCanadaGermany	- United States	- United States

Source: Company Websites, 54

5. Regulation & Safety



5. Regulations & Safety *5.1.1 Regulations*

- Specific codes and regulations apply to balcony construction. Live loads and defection play a part in safety and design.
- Any building with more than two residential units must be inspected*
- If the users of the structure are uncomfortable with a bouncing defecting floor, the structure has "failed" from a serviceability standpoint. Tough the balcony structure may be considered safe, ideally, safety shouldn't be a question.
- A thicker aluminum choice versus wood can also serve to eliminate most balcony defections, as well as increase live load amounts. Any balcony rails built beyond the standard 200 lb. lateral load will feel sturdier.**

Source: Partner Engineering & Science Inc. Dudka Criterium Engineers



5. Regulations & Safety *5.1.2 Regulations (2)*

- The first inspection of exiting apartment building in California must be completed before January 1, 2025, and subsequent inspections are required every 6 years after January 1, 2025, or by or before January 1, 2031.
- Today, there must be no more than a 4-inch gap where previously, 6 inches was allowed.
- Annually, check the attachment of the railing. Grab the railing at the top and shake it vigorously. If there is any looseness, the railing should be more solidly attached for your safety.
- The height of the railing is recommended to be at least 36 to 42 inches. Lower than that does not provide a safe enclosure for adults or children.

Source: California Deck Inspection, . Dudka Criterium Engineers, Artmetal



5. Regulations & Safety *5.2 Safety*

- Deck and balcony accidents are generally caused because of a problem with construction that compromises the structure and causes it to collapse.**
- From 2001-2016, a study by Woeste and Bruce A. Barker showed that there were 239 major deck or balcony collapses reported through the news.
- Falls from heights comprised 4.8% of injuries treated at our trauma center during the eight-year study period with 98.5% admitted.
 - Of patients admitted because of falls, 10.3% (55/532) were from a balcony.
 - Most of this group of patients was male and 19–29 years old (67%).



5. Regulations & Safety *5.3 Importance of Regulation to Customers*

When it comes to sustainability the only certification is LEED □ Leadership in Energy and Environmental Design

In the case of Client, the LEED certification is BD+C, may be necessary for the customer to purchase your products if they want to keep their own LEED certification on the project.

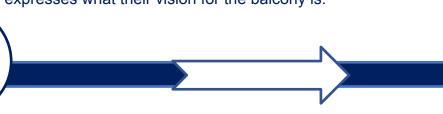
More details can be found here: https://www.usgbc.org/credentials/certificates

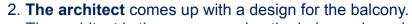
6. Process & Key Decision Makers



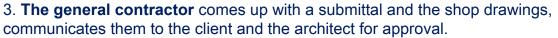
6. Process & Key Decision Makers 6.1 Process for a new construction project with balconies

1. The process begins with the **client** who expresses what their vision for the balcony is.





- The architect is the one proposing the balcony based on the municipality's regulations.
- · He establishes the budget, type of material, type of steel, type of concrete that needs to be purchased.

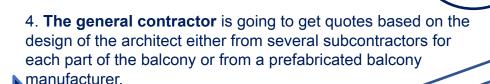


· Comes up with the subcontractors for the construction of the balcony.

Reaches out to subcontractors and gets at least 3 quotes.



5. The general contractor hires **several vendors** for: railing, fascia, concrete, steel the door system, etc.







6. The last step is the installation of the balcony.



5. The general contractor hires a pre-fabricated balcony manufacturer. This option is not popular in North America.



6. Process & Key Decision Makers 6.2 Key Decision Makers on Balcony Systems/Materials

1st Tier

Most mentioned Key Decision Makers by customers



The Architect has the highest influence on balcony systems as he is the one who develops the design specification and parameters for engineering based on the client vison.

2nd Tier

Second most mentioned Key Decision Makers by customers



The Main Contractor

3rd Tier

Third most mentioned Key Decision Makers by customers



The Property Management



The Asset Management



The Developer

Other Key Decision Makers





The Municipality



The Structural Engineer



The Zoning Experts

7. Information & Relationship



7. Information & Relationship

7.1.1 Customers' Search – Information and Point of Contact

1st Tier

Most mentioned and preferred by customers





2nd Tier

Most mentioned and preferred by customers





Internet



Internal Supplier Lists & Referrals from Peers

Other mentions



Magazines





Social Media Groups (i.e. LinkedIn)



7. Information & Relationship
7.1.2 Customers' Search – Key Tradeshows, Associations & Magazines

Tradeshows	Associations	Professional Magazines
RailFX	The Blue Book Building and Construction Network	Duel
Associated Builders and Contractors Convention	Canadian Construction Association	Wallpaper
Montreal Home Expo	National American Deck And Railing Association (NADRA)	Building Design and Construction (BDC)
	American Sub-contractor Association	Canadian Architect
	Canadian Home Builders Association	DETAIL



7. Information & Relationship

7.2 Customer relationship management

Most important criteria for customer relationship management of the balcony provider are:

- Warranties
- Specification Support
- Dedicated Contact Person

Visibility of Service Schedules and Maintenance contracts are rates as least important criteria



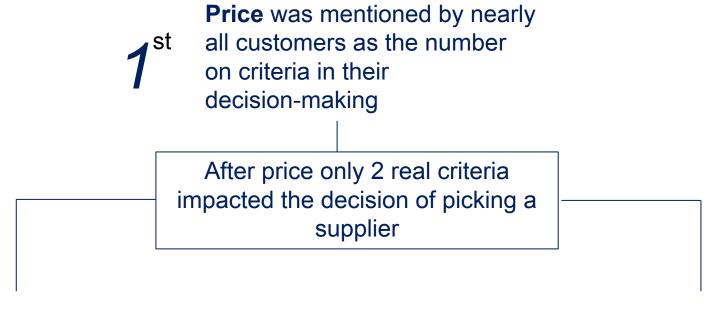
^{*}Scale 1-5, with 5 being most important

8. Purchase Criteria



8. Purchase Criteria

8.1 A Price Sensitive Market





Service was often another key criteria into deciding of a supplier. Responsiveness, timing and being helpful were ranked very high by customers.



Reputation was considered as the 2nd factor after cost. In particular if it came in the form of a referral from a Peer or architect. The second aspect of reputation was the track record.



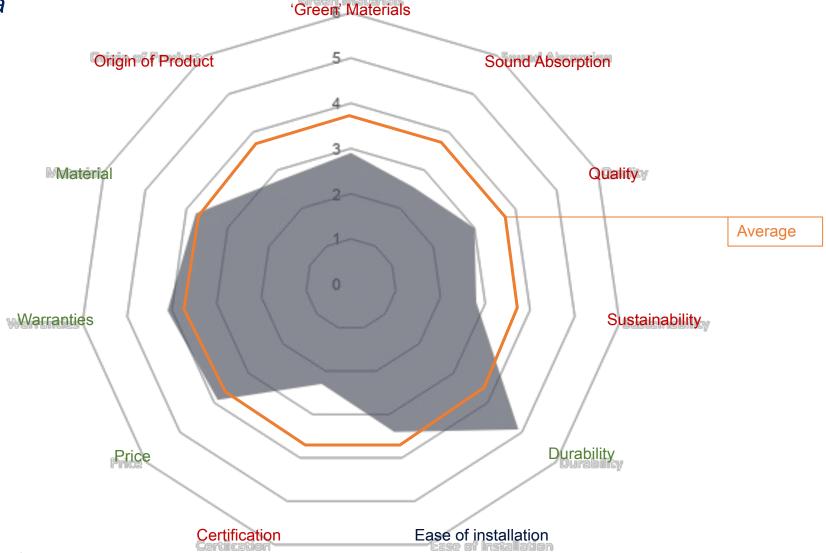
8. Purchase Criteria

8.2 Product Specific Criteria

While Sustainability, 'Green' Materials, Certification, Quality, Sound Absorption & Origin of Product fell under the average score.

Durability, Price, Overall Materials & Warranties score way above the average score.

☐ This is in line with the criteria customers use to evaluate the supplier as well



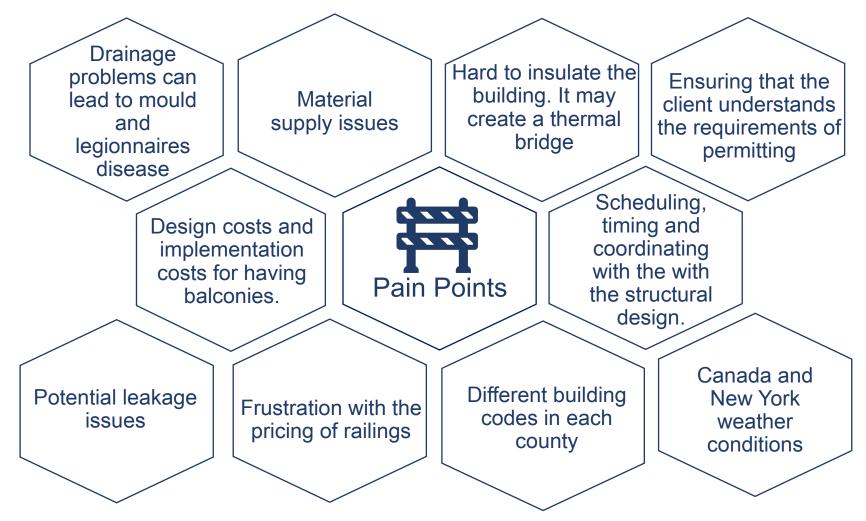
^{*}Scale 1-5, with 5 being most important

Source: Customer interviews conducted in 2020 in the US and Canada

9. Paint Points, Improvements & Advices



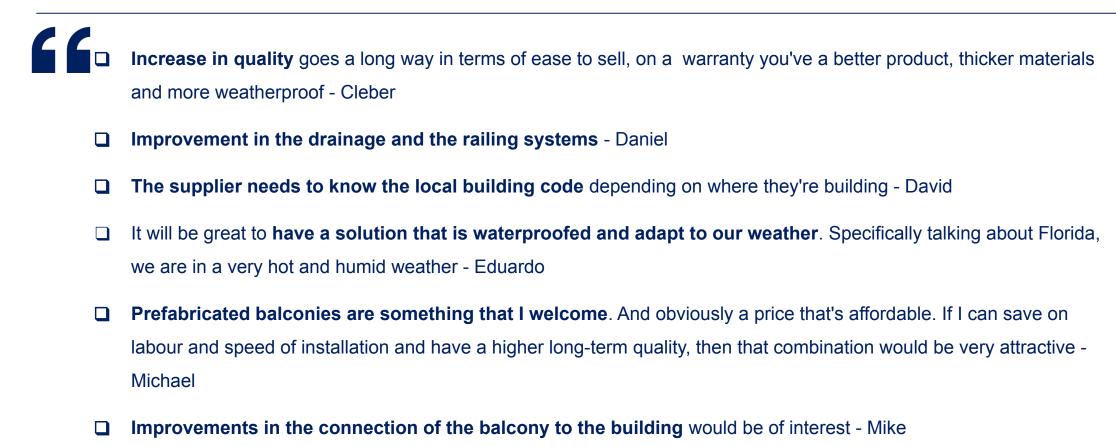
9. Paint Points, Improvements & Advices 9.1 Biggest pain points on construction of balconies



Source: Customer interviews conducted in 2020 in the US and Canada & SIS Research



9. Paint Points, Improvements & Advices 9.2 Improvements when constructing balconies







9. Paint Points, Improvements & Advices 9.3 Advices for a balcony manufacturer



10. SIS Advice & Recommendations



10. SIS Advice & Recommendations

11.Respondent Profiles



11. Respondent Profiles



Approach:

To gather consumer/expert insights in North America regarding the construction process of balconies. 25 experts knowledgeable with construction industry have been invited in the research study.



The geographic scope of work:

Methodology	Country	Nr. Of Experts
Expert Interviews	United States	15 Consumers/Experts
	Canada	10 Consumers/Experts



Requirements for respondents:

- Must be involved in the construction and/or renovation of buildings
- Must be involved in the procurement or installation of balconies
- Must be involved with residential construction



PREPARED BY SIS INTERNATIONAL

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